

Work Order ID 122812

July-28-14 12:36:18 PM

122812

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Item ID: D5138-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Seat Pan Assembly
 Start Date: 7/28/14 Start Qty: 3.00 *3* Cust Item ID:
 Required Date: 7/29/14 Req'd Qty: 3.00 *3* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

| Sequence ID/ Work Center ID | Operation Description | Set Up/ Run Hours | Tool ID | Tool # | Plan Code | Accept Qty | Reject Qty | Reject Number | Insp. Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| Draw Nbr | Revision Nbr | | | | | | | | |
| 190 | QC5- Inspect part completeness to step on W/O | 0.00 | | | | | | | |
| *190* | | | | | | | | | |
| QC | Memo | 0.00 | | | | | | | |
| Quality Control | PULL FROM STOCK: 3 X D4614-045 B122176 | | | | | | | | |
| | RE-DENTIFY AS D5138-041 USING NEW B/N | | | | | | | | |
| 200 | Identify as per dwg & Stock Location: _____ | 0.00 | | | | | | | |
| *200* | | | | | | | | | |
| Packaging | Memo | 0.00 | | | | | | | |
| Packaging | | | | | | | | | |

[Signature]

DAS
42
9-89

JUL 28 2014

[Signature]

DAS
42
9-89

DAS
42
9-89

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Item ID: D5138-041

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Seat Pan Assembly

Stop ***NS2***

Start Date: 7/28/14 Start Qty: 3.00

3

Cust Item ID:

Required Date: 7/29/14 Req'd Qty: 3.00

3

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

210

QC21- Final Inspection - Work Order Release

0.00

210

QC

Memo

0.00

Quality Control

RE-IDENTIFY USING NEW B/N

Picklist Print

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Work Order ID: 122812

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Parent Item: D5138-041

D5138-041

Parent Item Name: Seat Pan Assembly

Start Date: 7/28/14

Required Date: 7/29/14

Start Qty: 3.00

Required Qty: 3.00

Comments:

| Component Item ID/ Item Name | Replacement Item ID | Mfg/ Purch | Bin Item | Primary Location | Last Location | Route Seq ID | Unit of Measure | Qty on Hand | Qty per Kit | Total Qty | Qty Issued | Date Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

D4614-045

Manufactured No

Each 3.0000

3

**

D4614-045

Seat Pan Assembly

DAS
42
9-89

JUL 28 2014

Location

Loc Qty

Loc Code

prelim

3

122176

3